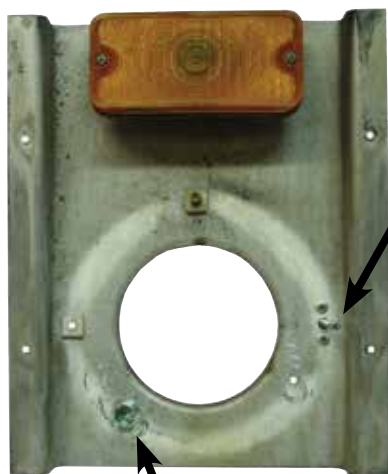


# Conversion Kit Instructions for GM Headlight Assembly - Part No. 36-545

MILL SUPPLY, INC. 800-888-5072



New adjustment screw shown with adjustment plate riveted in new location.

New spring location.

Remove old headlight assembly, adjustment screws and spring (save spring). Align template below using original adjustment screw nut locations. Mark new adjustment screw and spring locations. Drill a 5/16" hole for adjustment screw and 3/16" hole for spring. Using new adjustment screw plate as template, mark and drill 3/16" holes and install using supplied rivets. Assemble new headlight using bucket, ring and screws supplied. Install old spring in new location and install new headlight assembly.

## TEMPLATE

Fold or cut on dotted line

Fold or cut on dotted line

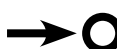


Top adjustment location. Use to align template. You will reuse this adjustment screw location.



Old adjustment location. Use to align template. This will no longer be used.

New adjustment screw plate location. Drill new 5/16" hole. Center new adjustment plate over hole and mark the two rivet holes. Drill 3/16" holes and install plate thru the back side with provided rivets.



Drill 3/16" hole here for spring location.

